PATENT COOPERATION TREATY **PCT**

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INTERNATIONAL PRELIMINARY REPORT ON PATEN (Chapter II of the Patent Cooperation Treaty)

(PCT Article 36 and Rule 70)

oplicant's or agent's file reference 2256731/ARS/skp	FOR FURTHER AC	CTION	See Form PCT/IPEA/416			
ternational application No. CT/AU2004/000784	International filing da 15 June 2004	te (day/month/year)	Priority date (day/month/year) 16 June 2003			
ternational Patent Classification (IPC) or national classification and IPC						
ıt. Cl. ⁷ F04D 29/22, 29/24, 7/04						
pplicant WEIR WARMAN LTD et al						
. This report is the international preliminary examination report, established by this International Preliminary Examining Authority under Article 35 and transmitted to the applicant according to Article 36.						
. This REPORT consists of a total of 3	sheets, including this o	over sheet.				
. This report is also accompanied by Al	NNEXES, comprising:					
a. X (sent to the applicant and to	the International Bureau)	a total of 2 sheets, as	s follows:			
sheets of the description, claims and/or drawings which have been amended and are the basis for this report and/or sheets containing rectifications authorized by this Authority (see Rule 70.16 and Section 607 of the Administrative Instructions).						
sheets which supersede earlier sheets, but which this Authority considers contain an amendment that goes beyond the disclosure in the international application as filed, as indicated in item 4 of Box No. I and the Supplemental Box.						
b. (sent to the International Bureau only) a total of (indicate type and number of electronic carrier(s)), containing a sequence listing and/or table related thereto, in computer readable form only, as indicated in the Supplemental Box Relating to Sequence Listing (see Section 802 of the Administrative Instructions).						
This report contains indications relating to the following items:						
X Box No. I Basis of the re	port					
Box No. II Priority	Box No. II Priority					
Box No. III Non-establishr	Box No. III Non-establishment of opinion with regard to novelty, inventive step and industrial applicability					
Box No. IV Lack of unity of	Lack of unity of invention					
X Box No. V Reasoned state citations and e	Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement					
Box No. VI Certain docum	Certain documents cited					
Box No. VII Certain defects	Certain defects in the international application					
Box No. VIII Certain observ	. VIII Certain observations on the international application					
Date of submission of the demand		Date of completion of	the report			
8 January 2005		31 May 2005	. mo report			
Name and mailing address of the IPEA/AU		Authorized Officer				
AUSTRALIAN PATENT OFFICE						
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INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/AU2004/000784

X	No. I	В	asis of the report		
	With regard to the language, this report is based on the international application in the language in which it was filed, unless otherwise indicated under this item.				
	This report is based on translations from the original language into the following language, which is the language of a translation furnished for the purposes of:				
	international search (under Rules 12.3 and 23.1 (b))				
	publication of the international application (under Rule 12.4)				
		in	ternational preliminary examination (under Rules 55.2 and/or 55.3)		
	With regard to the elements of the international application, this report is based on (replacement sheets which have been furnished to the receiving Office in response to an invitation under Article 14 are referred to in this report as "originally filed" and are not annexed to this report): the international application as originally filed/furnished				
		the descr			
			pages 1-7 as originally filed/furnished		
			pages* received by this Authority on with the letter of		
	ভ	the clain	pages* received by this Authority on with the letter of		
	X	uic ciain	pages as originally filed/furnished		
			pages* as amended (together with any statement) under Article 19		
pages* 8-9 received by this Authority on 1 March 2005 with the letter of 28 February 20 pages* received by this Authority on with the letter of					
	X	the draw			
			pages 1/6-6/6 as originally filed/furnished pages* received by this Authority on with the letter of pages* received by this Authority on with the letter of		
		a sequer	nce listing and/or any related table(s) - see Supplemental Box Relating to Sequence Listing.		
3.			endments have resulted in the cancellation of:		
			the description, pages		
	the claims, Nos.				
			the drawings, sheets/figs		
		Ħ	the sequence listing (specify):		
			any table(s) related to the sequence listing (specify):		
4.	This report has been established as if (some of) the amendments annexed to this report and listed below had not been made, since they have been considered to go beyond the disclosure as filed, as indicated in the Supplemental Box (Rule 70.2(c)).				
	the description, pages				
the claims, Nos.			the claims, Nos.		
			the drawings, sheets/figs		
			the sequence listing (specify):		
			any table(s) related to the sequence listing (specify):		
*	If i	item 4 app	plies, some or all of those sheets may be marked "superseded."		

3.

INTERNATIONAL PRELIMINARY REPORT ON PATENTABILITY

International application No.

PCT/AU2004/000784

ox No. V Reasoned statement under Article 35(2) with regard to novelty, inventive step or industrial applicability; citations and explanations supporting such statement

Statement		
Novelty (N)	Claims 1-15	YES
	Claims	NO
Inventive step (IS)	Claims 1-15	YES
	Claims	NO .
Industrial applicability (IA)	Claims 1-15	YES
	Claims	NO

Citations and explanations (Rule 70.7)

None of the documents cited in the International Search Report disclose an impeller suitable for use in a centrifugal pump for handling liquid mixtures containing particulate solids, in which the dimension Da from the rotation axis to the outer peripheral edge portion of the shroud is greater than the dimension Db from the rotation axis to the outer edge portion of the auxiliary vanes Db and is greater than the dimension Dc from the rotation axis to the outer peripheral edge portion of the pumping vanes. The claimed invention is considered novel, inventive and industrially applicable.

CLAIMS:

- 1. An impeller suitable for use in a centrifugal pump, for handling liquid mixtures containing particulate solids the impeller including a shroud having opposed faces, an outer peripheral edge portion and a rotation axis, a plurality of pumping vanes on one of the faces of the shroud and extending away from the rotation axis each pumping vane having an outer peripheral edge portion, and a plurality of auxiliary vanes on the other face of the shroud, the auxiliary vanes of each having an outer edge portion wherein the dimension Da from the rotation axis to the outer peripheral edge portion of the shroud is greater than the dimension from the rotation axis to outer edge portion of the auxiliary vanes Db and is greater than the dimension Dc from the rotation axis to the outer peripheral edge portion of the pumping vanes.
- 2. An impeller according to claim 1 wherein said shroud is a back shroud.
- 3. An impeller according to claim 2 wherein the impeller further includes a front shroud, the pumping vanes being between the front and back shrouds and the auxiliary vanes being on the other face of one of the shrouds.
- 4. An impeller according to claim 2 wherein the impeller further includes a front shroud, the pumping vanes being between the front and back shrouds and the auxiliary vanes being on the other face of each of the shrouds.
- 5. An impeller according to claim 3 wherein the dimension Da of the front shroud is greater than the dimensions Db and Dc.
- 6. An impeller according to claim 3 wherein the dimension Da of the back shroud is greater than the dimensions Db and Dc.
- 7. An impeller according to claim 3 wherein the dimension Da of the front and back shrouds is greater than the dimensions Db and Dc.

- 8. An impeller according to claim 4 wherein the dimension Da of the front shroud is greater than the dimensions Db and Dc.
- 9. An impeller according to claim 4 wherein the dimension Da of the back shroud is greater than the dimensions Db and Dc.
- 10. An impeller according to claim 4 wherein the dimension Da of the front and back shrouds is greater than the dimensions Db and Dc.
- 11. An impeller according to claim 5 wherein Db and Dc are substantially the same.
- 12. An impeller according to claim 11 wherein Db and Dc are within 5% of each other.
- 13. An impeller according to claim 12 wherein Db is less than 0.95 Da.
- 14. An impeller according to claim 13 wherein Db/Da is from 0.65 to 0.95.
- 15. An impeller according to claim 13 wherein Db/Da is from 0.65 to 0.9.

CLAIMS:

- 1. An impeller suitable for use in a centrifugal pump, for handling liquid mixtures containing particulate solids the impeller including a shroud having opposed faces, an outer peripheral edge portion and a rotation axis, a plurality of pumping vanes on one of the faces of the shroud and extending away from the rotation axis each pumping vane having an outer peripheral edge portion, and a plurality of auxiliary vanes on the other face of the shroud, the auxiliary vanes of each having an outer edge portion wherein the dimension Da from the rotation axis to the outer peripheral edge portion of the shroud is greater than the dimension from the rotation axis to outer edge portion of the auxiliary vanes Db and is greater than the dimension Dc from the rotation axis to the outer peripheral edge portion of the pumping vanes.
- 2. An impeller according to claim 1 wherein said shroud is a back shroud.
- 3. An impeller according to claim 2 wherein the impeller further includes a front shroud, the pumping vanes being between the front and back shrouds and the auxiliary vanes being on the other face of one of the shrouds.
- 4. An impeller according to claim 2 wherein the impeller further includes a front shroud, the pumping vanes being between the front and back shrouds and the auxiliary vanes being on the other face of each of the shrouds.
- 5. An impeller according to claim 3 wherein the dimension Da of the front shroud is greater than the dimensions Db and Dc.
- 6. An impeller according to claim 3 wherein the dimension Da of the back shroud is greater than the dimensions Db and Dc.
- 7. An impeller according to claim 3 wherein the dimension Da of the front and back shrouds is greater than the dimensions Db and Dc.

- 8. An impeller according to claim 4 wherein the dimension Da of the front shroud is greater than the dimensions Db and Dc.
- 9. An impeller according to claim 4 wherein the dimension Da of the back shroud is greater than the dimensions Db and Dc.
- 10. An impeller according to claim 4 wherein the dimension Da of the front and back shrouds is greater than the dimensions Db and Dc.
- 11. An impeller according to claim 5 wherein Db and Dc are substantially the same.
- 12. An impeller according to claim 11 wherein Db and Dc are within 5% of each other.
- 13. An impeller according to claim 12 wherein Db is less than 0.95 Da.
- 14. An impeller according to claim 13 wherein Db/Da is from 0.65 to 0.95.
- 15. An impeller according to claim 13 wherein Db/Da is from 0.65 to 0.9.

CLAIMS:

- 1. An impeller suitable for use in a centrifugal pump, for handling liquid mixtures containing particulate solids the impeller including a shroud having opposed faces, an outer peripheral edge portion and a rotation axis, a plurality of pumping vanes on one of the faces of the shroud and extending away from the rotation axis each pumping vane having an outer peripheral edge portion, and a plurality of auxiliary vanes on the other face of the shroud, the auxiliary vanes of each having an outer edge portion wherein the dimension Da from the rotation axis to the outer peripheral edge portion of the shroud is greater than the dimension from the rotation axis to outer edge portion of the auxiliary vanes Db and is greater than the dimension Dc from the rotation axis to the outer peripheral edge portion of the pumping vanes.
- 2. An impeller according to claim 1 wherein said shroud is a back shroud.
- 3. An impeller according to claim 2 wherein the impeller further includes a front shroud, the pumping vanes being between the front and back shrouds and the auxiliary vanes being on the other face of one of the shrouds.
- 4. An impeller according to claim 2 wherein the impeller further includes a front shroud, the pumping vanes being between the front and back shrouds and the auxiliary vanes being on the other face of each of the shrouds.
- 5. An impeller according to claim 3 wherein the dimension Da of the front shroud is greater than the dimensions Db and Dc.
- 6. An impeller according to claim 3 wherein the dimension Da of the back shroud is greater than the dimensions Db and Dc.
- 7. An impeller according to claim 3 wherein the dimension Da of the front and back shrouds is greater than the dimensions Db and Dc.

- 8. An impeller according to claim 4 wherein the dimension Da of the front shroud is greater than the dimensions Db and Dc.
- 9. An impeller according to claim 4 wherein the dimension Da of the back shroud is greater than the dimensions Db and Dc.
- 10. An impeller according to claim 4 wherein the dimension Da of the front and back shrouds is greater than the dimensions Db and Dc.
- 11. An impeller according to claim 5 wherein Db and Dc are substantially the same.
- 12. An impeller according to claim 11 wherein Db and Dc are within 5% of each other.
- 13. An impeller according to claim 12 wherein Db is less than 0.95 Da.
- 14. An impeller according to claim 13 wherein Db/Da is from 0.65 to 0.95.
- 15. An impeller according to claim 13 wherein Db/Da is from 0.65 to 0.9.